



ALMA MATER STUDIORUM  
UNIVERSITÀ DI BOLOGNA

# **ARCES: Circuits, systems and sensors for the emerging energy and information challenges**

ARCES Day, Feb 17<sup>th</sup> 2023

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Dipartimento di Ingegneria dell'Energia Elettrica e dell'Informazione "G. Marconi"

# Outline

1. Introduction
2. Key competences in ARCES
3. Technologies and achievements



# Circuits, systems, and sensors

Key components of the digital transition

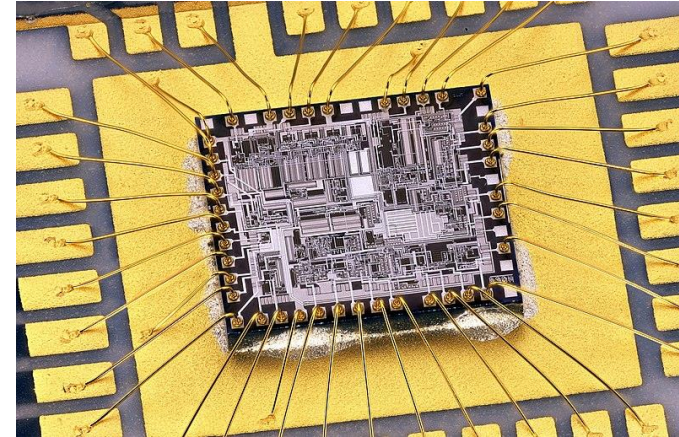
Building blocks of every 'smart' system

Among the core competences of ARCES since its foundation

Multi-disciplinary research teams pursuing innovation and tackling challenges of energy efficiency and in information engineering, with **internationally recognized results**

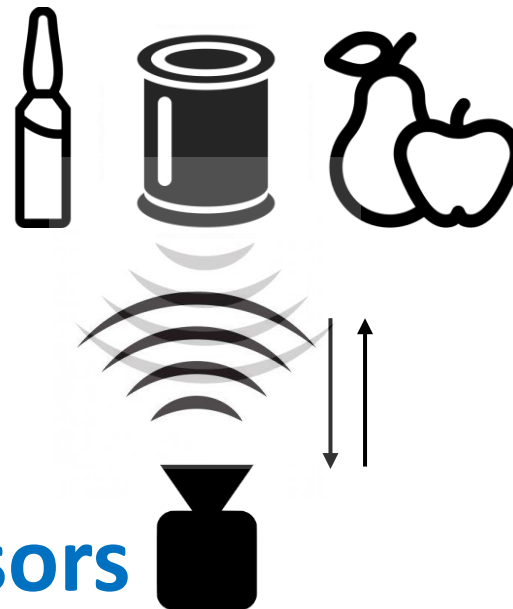
Integrated circuits, system-level design, wireless concepts, sensors and algorithms

## ASICs

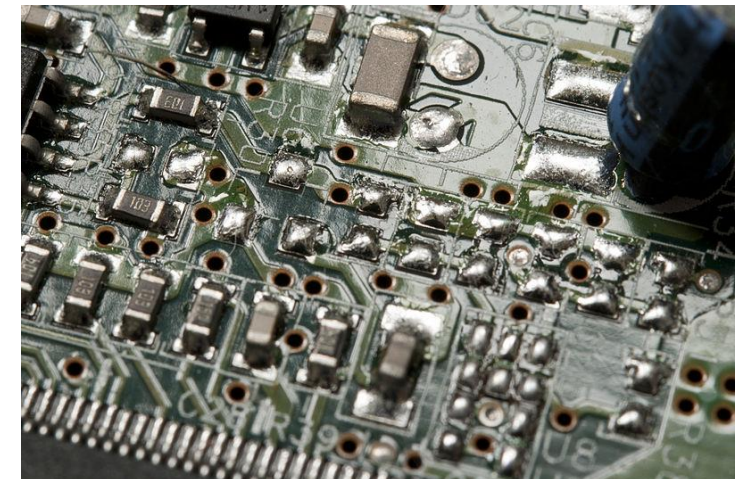


Mister rf, [CC BY-SA 4.0](#), via Wikimedia Commons

## circuits & systems



## sensors

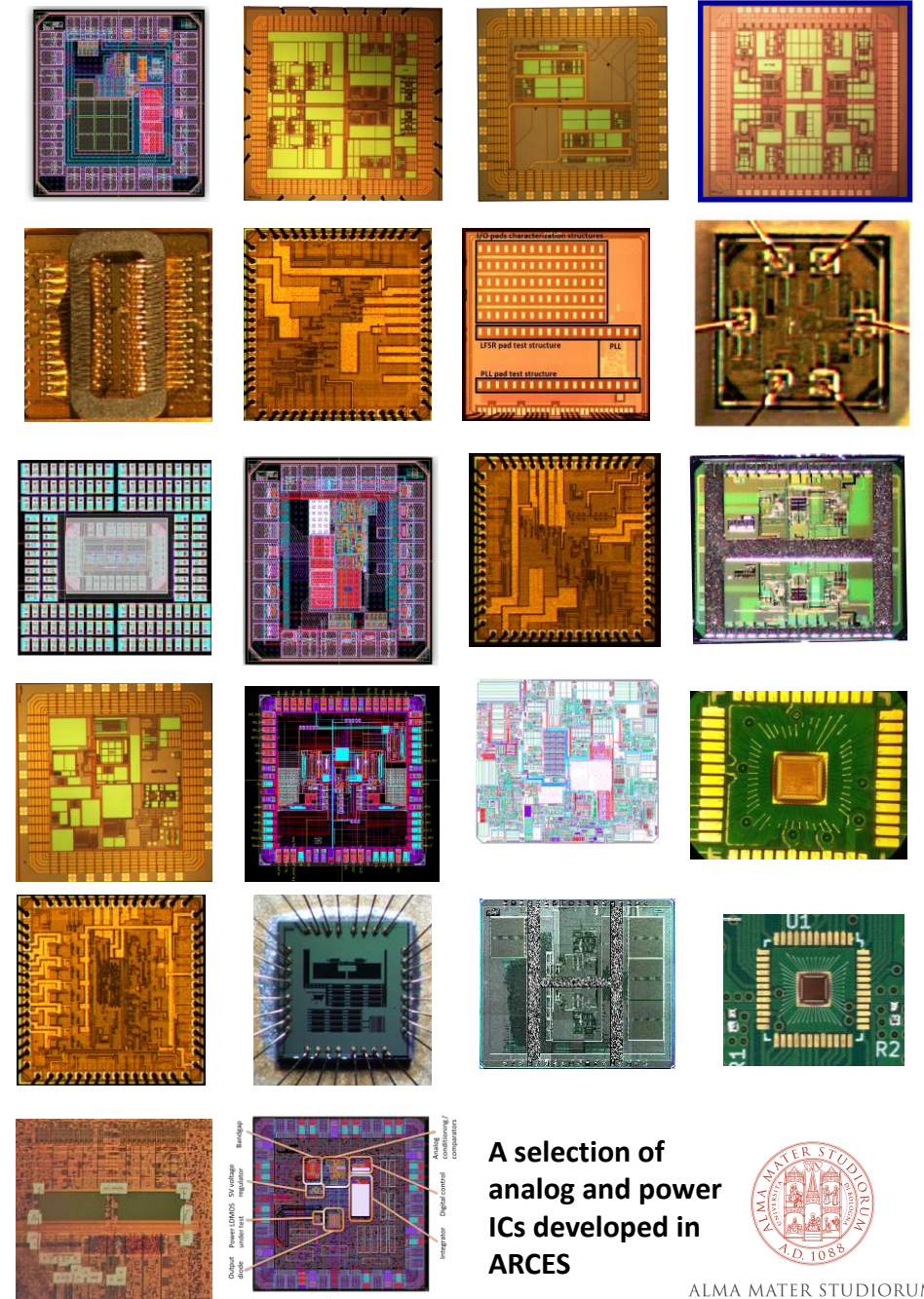


T137, [CC BY-SA 3.0](#), via Wikimedia Commons



# Integrated Circuit Design

- Design of innovative custom integrated circuits represents a relevant share of ARCES activities
- The capability of facing design at transistor level at sub- $\mu\text{m}$  scale allows the maximum degree of flexibility and performance for the target applications
- This area has relevant input barriers, including know-how, CAD tools and critical mass: ARCES among the few players in Italy with a successful record of academic results and industrial collaborations
- Important collaborations with industry
- Strategic area in light of the EU Chips Act and national follow-up initiatives to increase leadership and autonomy for Europe in chip development & production
- Competences in analog design highly required by industry
- Experience across a wide range of microelectronic technologies for applications ranging from analog circuits for sensors, smart-power circuits, digital computation



A selection of  
analog and power  
ICs developed in  
ARCES



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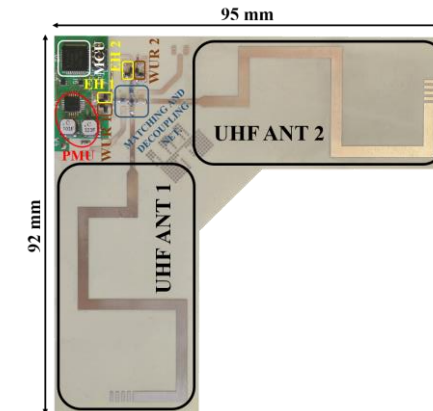
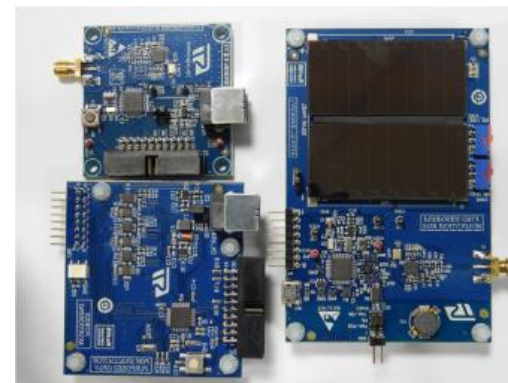
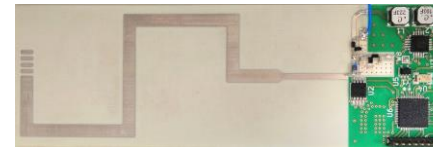
# System-level design

Design of electronic systems and novel applications is another of the main core competences of ARCES

A wide range of systems was and is continuously being developed at our premises

This includes:

- Micropower converters
- Energy-efficiency Internet-of-Things
- Environmental and energy monitoring
- Sensing applications
- Wireless solutions



Samples of electronic systems developed in ARCES





# ICT for Energy Efficiency

Energy efficiency and efficient use of resources among the main drivers of ARCES research.

Share of ICT energy consumptions worldwide is progressively increasing and projected towards >10%\*

\* L. Belkhir, A. Elmeligi, *Assessing ICT global emissions footprint: Trends to 2040 & recommendations*, *Journal of Cleaner Production*, vol. 177, 2018

In the H2020 ENABLES project we estimated **1 Trillion IoT devices** in the world by **2025**, with average battery life of 2 yrs

# *ENABLES Position paper*

This results in **>78M** batteries to be manufactured and disposed of every day by 2025 → **environmental issues, need for materials**

It is then essential that our portable devices, sensors, and systems are designed to consume less energy or to extract energy from their surrounding environments when possible.

ARCES fully committed towards this objective by means of competitive research and industrial collaborations



M. Hayes, Tyndall Institute, coordinator of H2020 ENABLES

**EnABLES**

European Infrastructure Powering the  
Internet of Things (H2020, ga 730957)



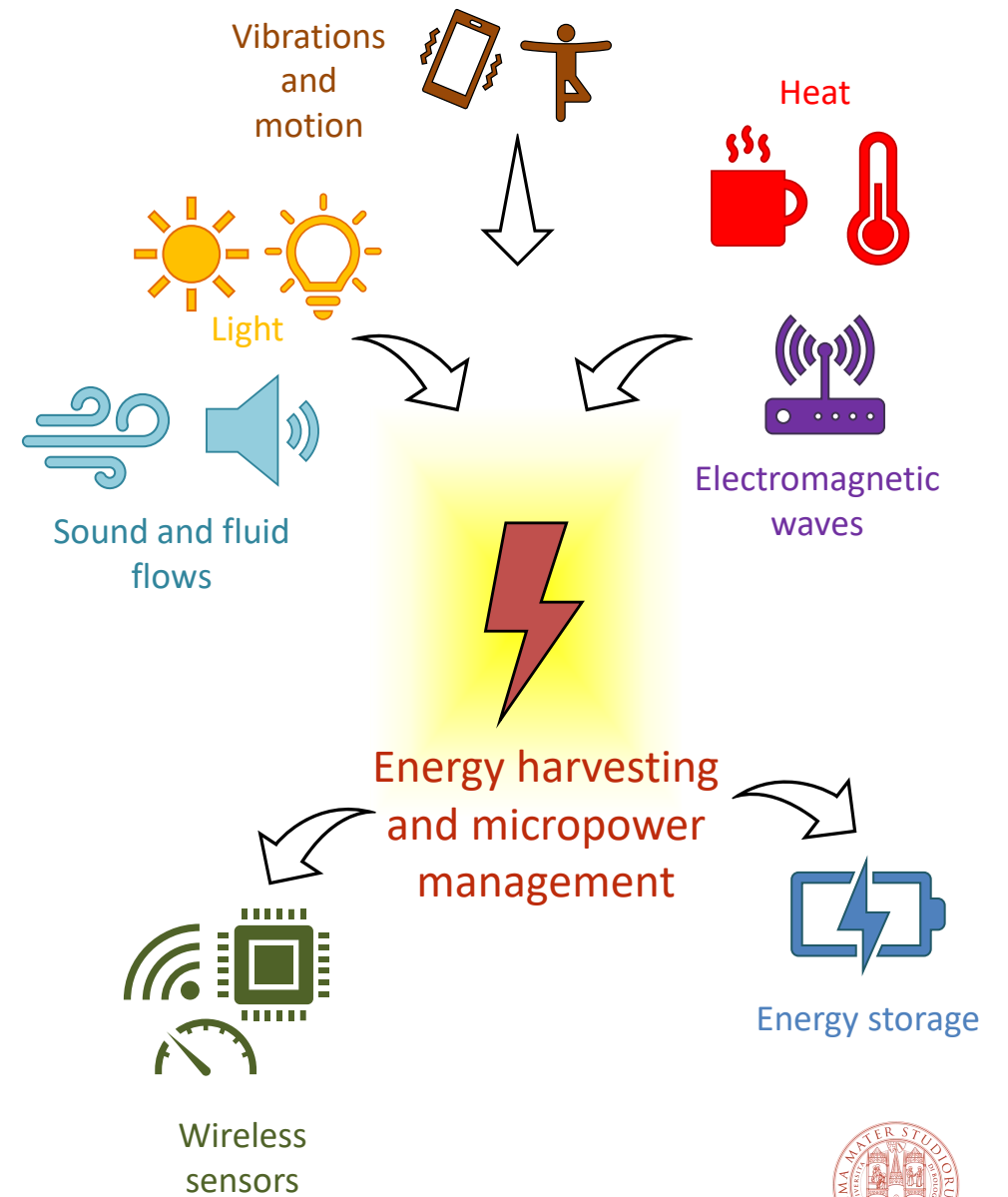
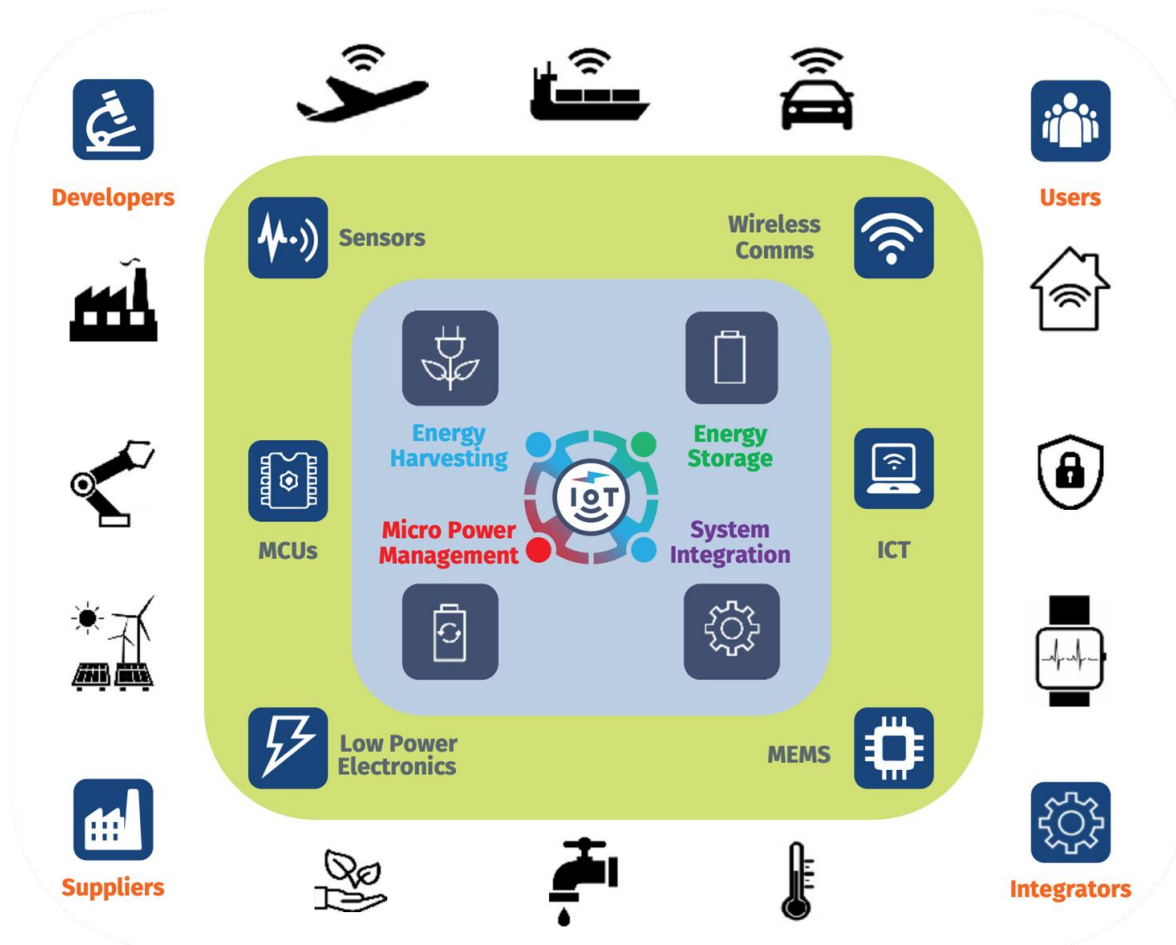
Funded by  
the European Union



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# Energy harvesting

Energy harvesting is the capability of an electronic system to extract power from the surrounding environment.



# Energy harvesting

## Key competences in ARCES

ASIC design for ultra-low power and ultra-low voltage sources

- **Achieved operation with 1  $\mu\text{W}$  input power and start-up down to 8 mV sources**
- **Scalable multi-source integration up to 9 sources**

Optimized micropower management based on COTS

- Vibration, RF, thermal PV
- Full integration with IoT nodes

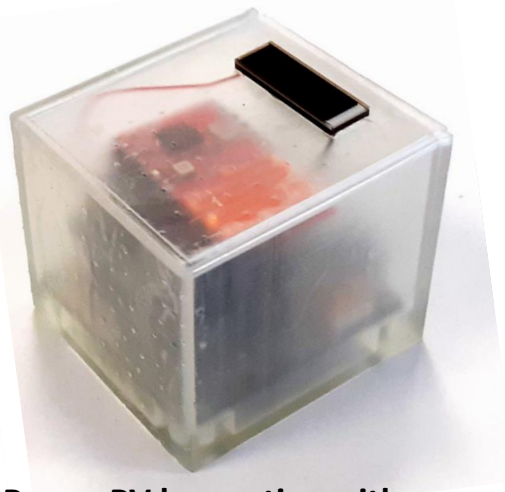
Optimized wireless sensing nodes



PV module



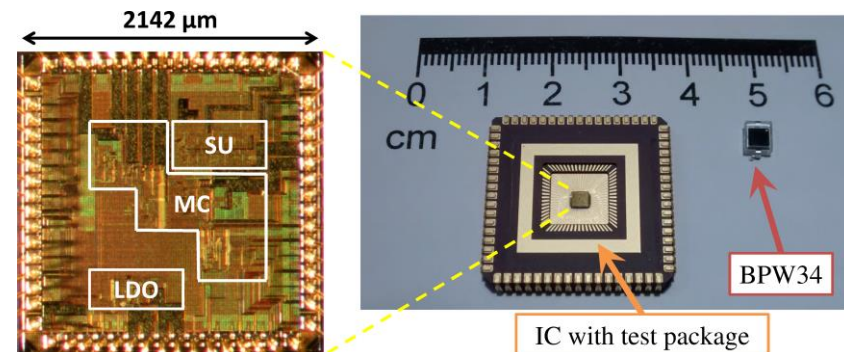
TEG module



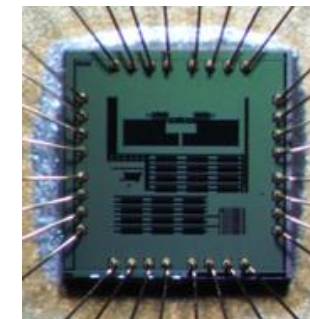
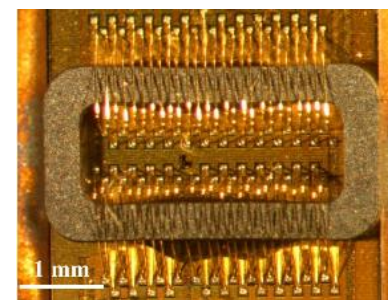
$\mu\text{Power}$  PV harvesting with environmental sensing and sub-GHz wireless



Vibrational harvesters



IC with test package



Nanopower and ultra-low voltage EH ASICs



Multi-source EH module



**EnABLES**

European Infrastructure Powering the Internet of Things (H2020, ga 730957)



ECSEL  
CONNECT (ga  
737434)



ECSEL ENERGY ECS,  
ga 101007247)

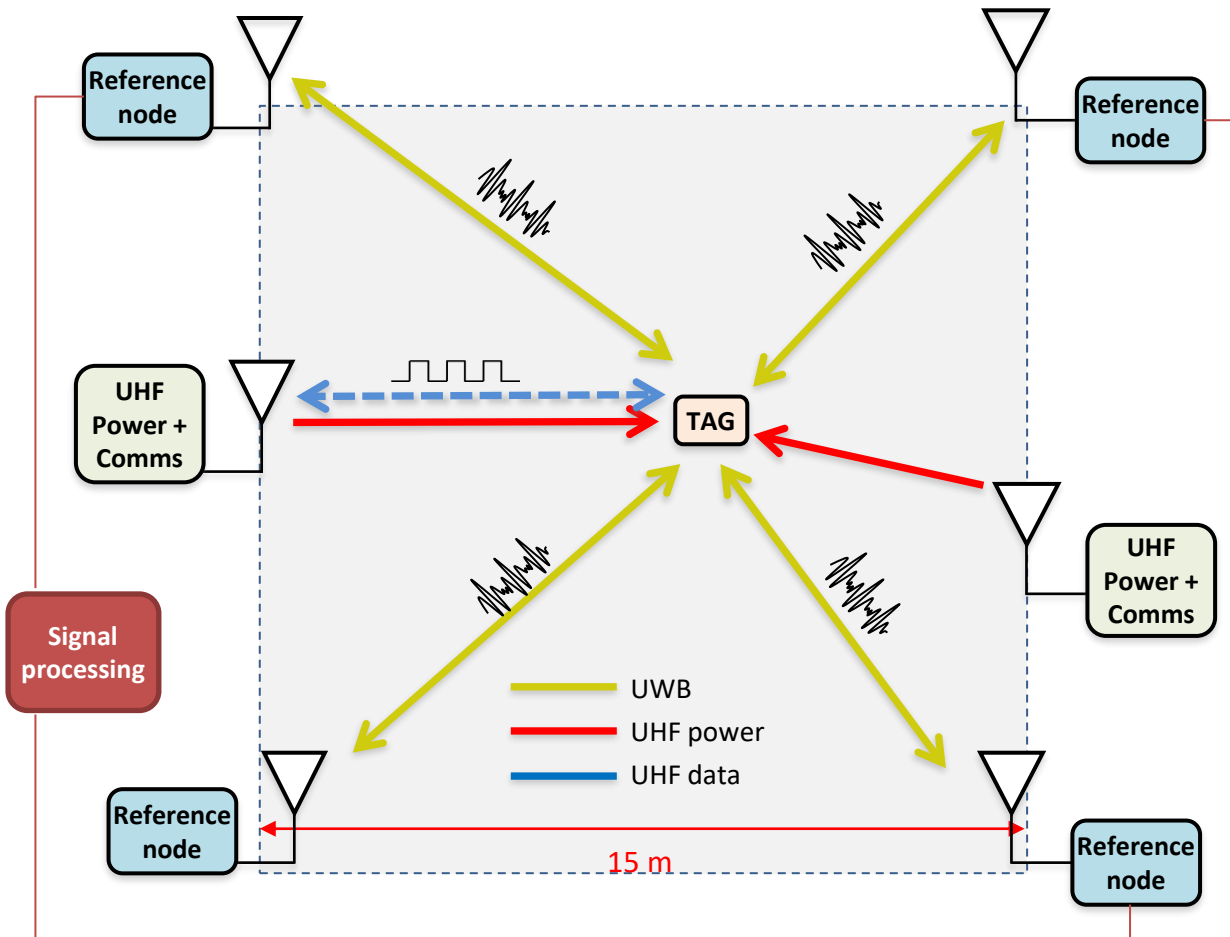


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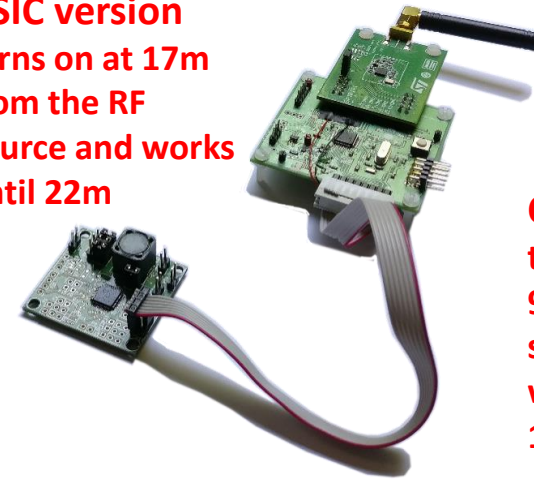


# Energy harvesting: RF-powered sensor tags with localization capabilities

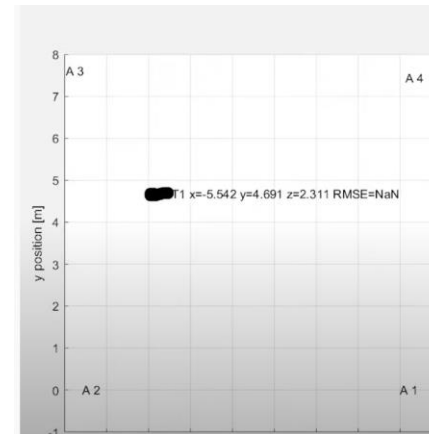
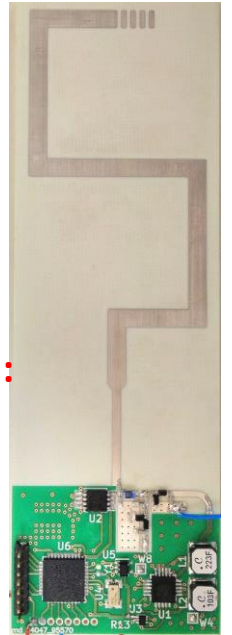
**Goal:** energize and localize within 15m in space battery-less tags with centimeter-level accuracy in indoor environments and read sensors



**ASIC version**  
turns on at 17m  
from the RF  
source and works  
until 22m



**COTS version:**  
turns on at  
9.7m from RF  
source and  
works until  
11m



# IoT for energy efficiency: self-powered sensor nodes for monitoring

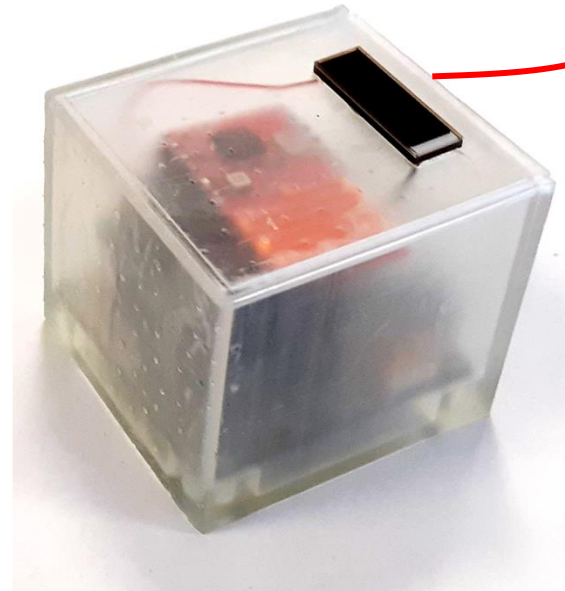
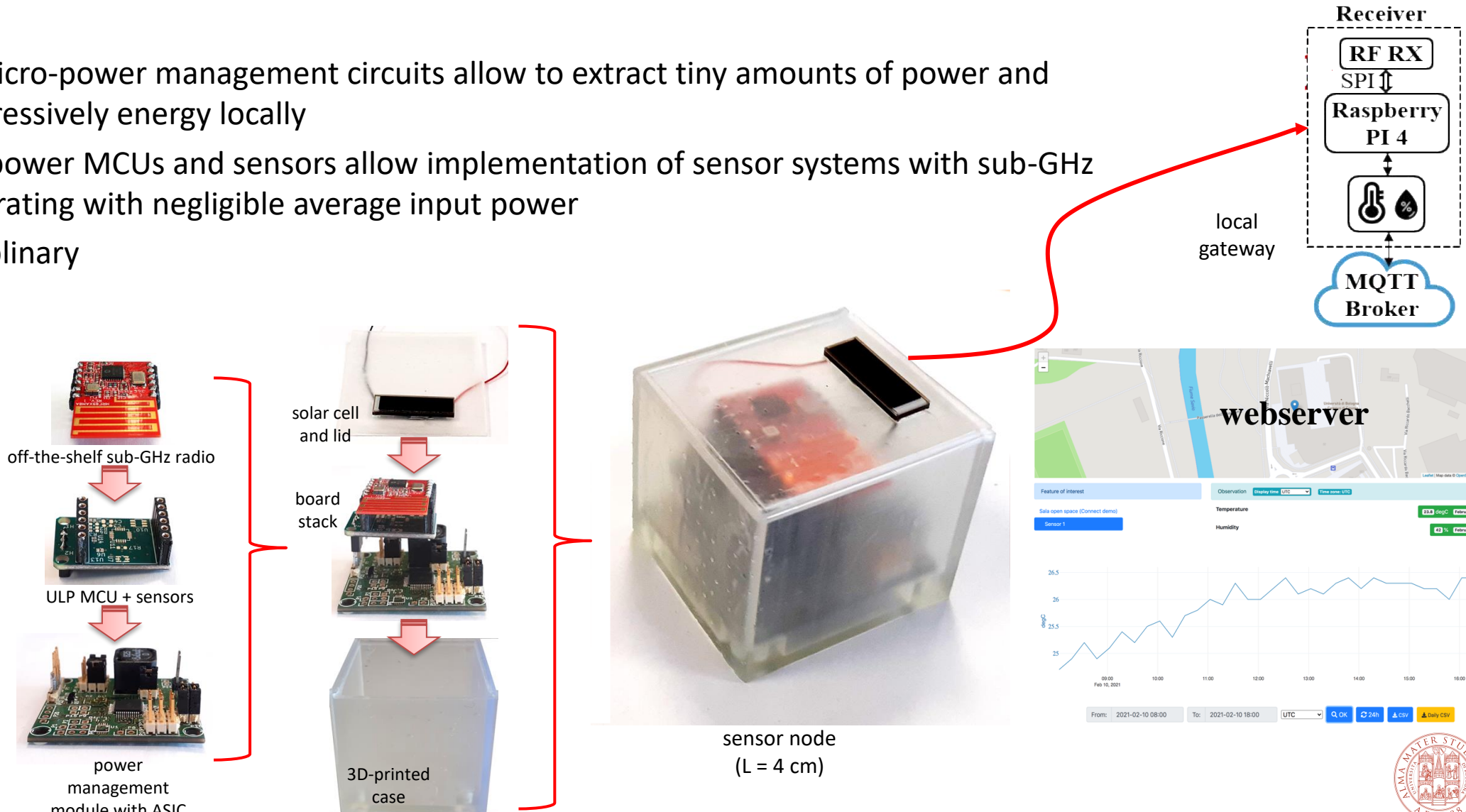
Efficient micro-power management circuits allow to extract tiny amounts of power and store progressively energy locally

Ultra-low power MCUs and sensors allow implementation of sensor systems with sub-GHz radios operating with negligible average input power

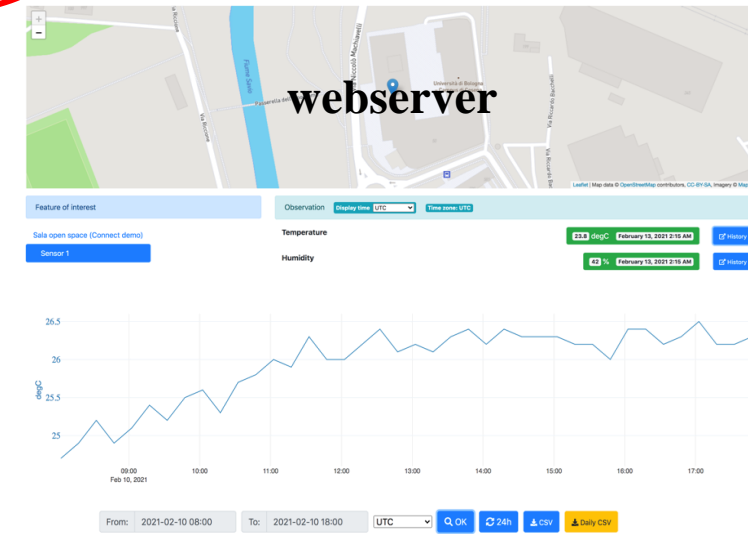
Multidisciplinary



ECSEL  
CONNECT  
(ga  
737434)

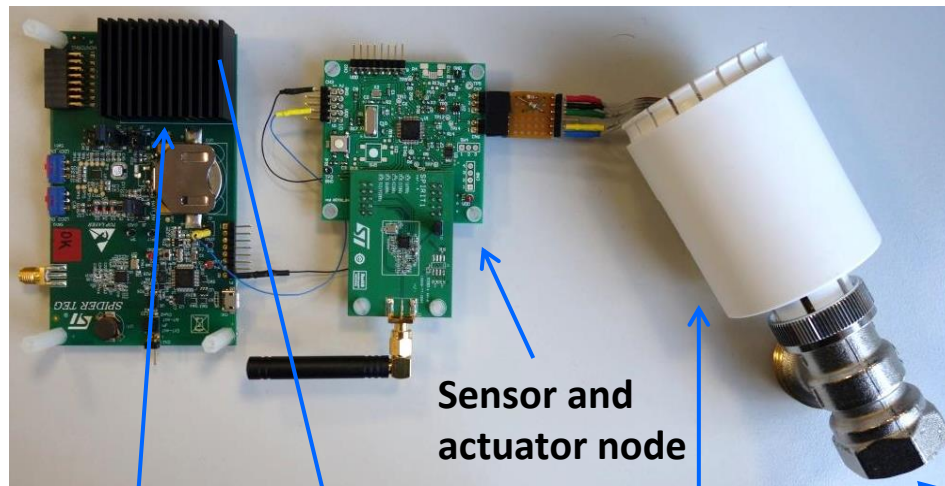


sensor node  
(L = 4 cm)



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# IoT for energy efficiency: Self-powered sensor/actuator node for radiator control



Sensor and actuator node

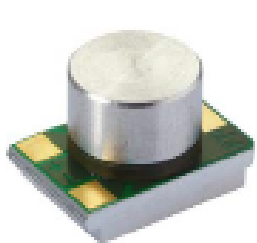
Heat sink

Brushed DC motor with gear box

Radiator valve



TEG on the bottom side



## Sensor and actuator node board

- Microcontroller (STM32L1) with DASH7 stack and real time OS (OpenTag)
- Radio and Antenna (SPIRIT1)
- Temperature sensor (STTS751)
- Low voltage motor driver (bSPIN)
- Brushed DC motor (RF-300EA) with gear box for thermostatic radiator valve control

## TEG harvesting source board

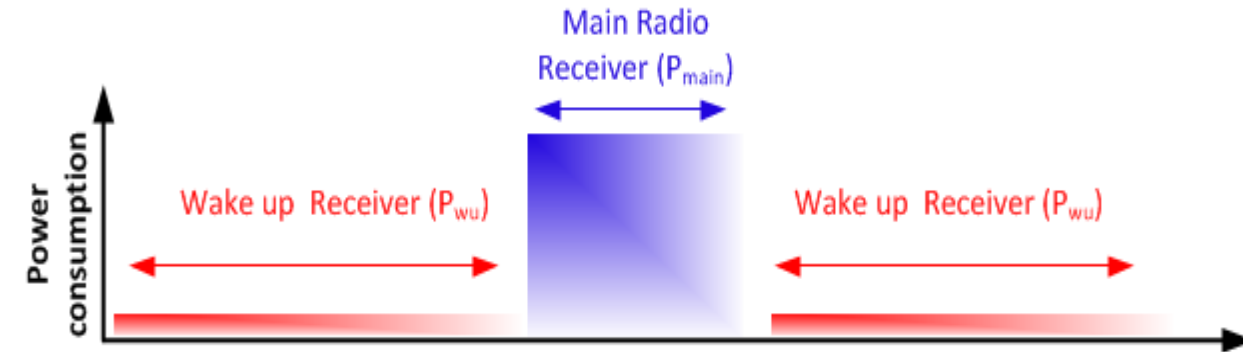
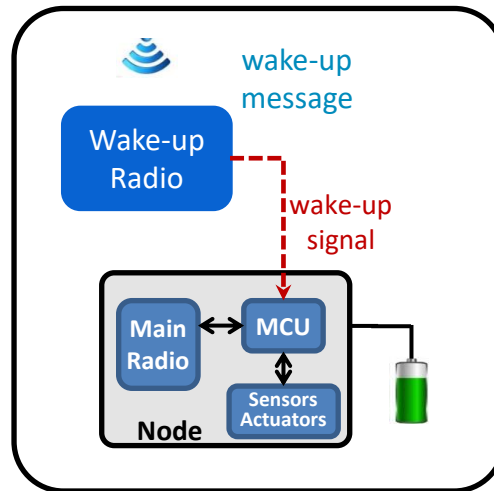
- TEG (Micropelt TGP-651)
- Ultralow power Buck-boost DC/DC converter and battery charger (SPV1050)
- Rechargeable battery (LIR2450)
- Voltage regulator (STLQ015 – 2.8V)



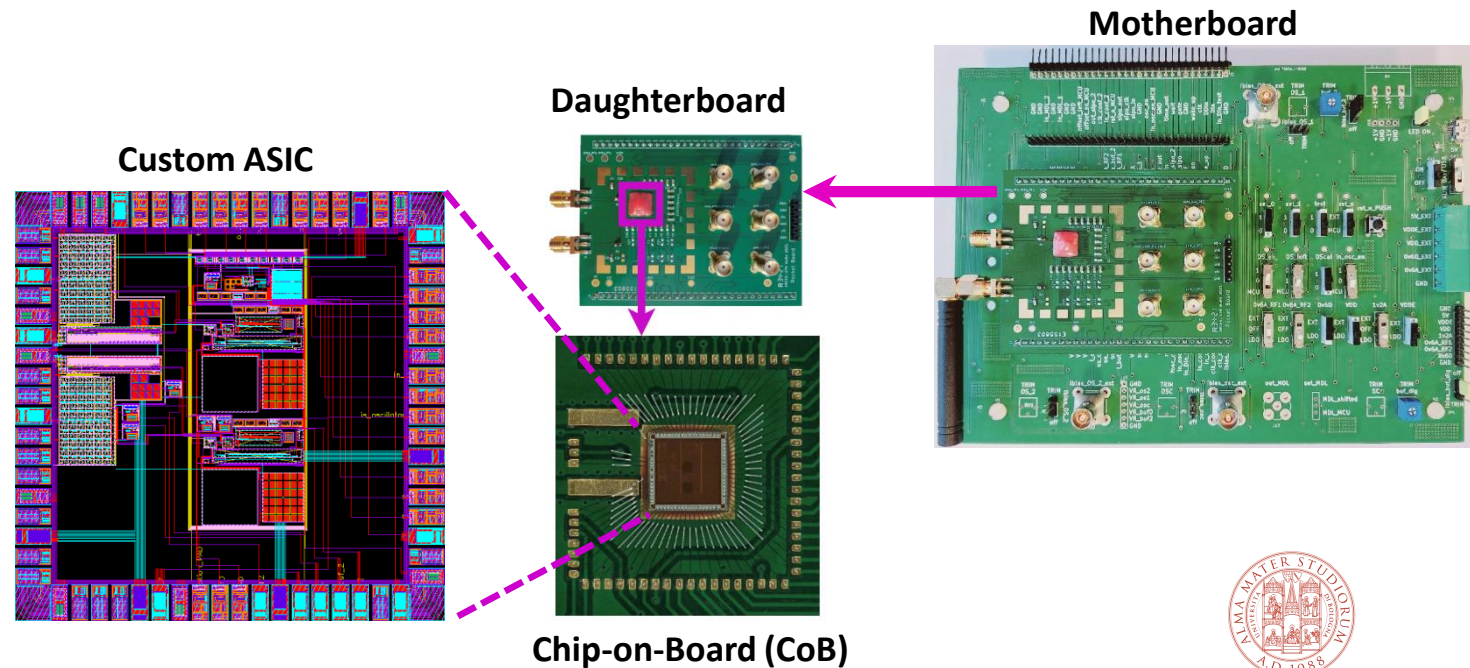


# IoT for Energy Efficiency: nano-power wake-up radio receivers

Asynchronous communication

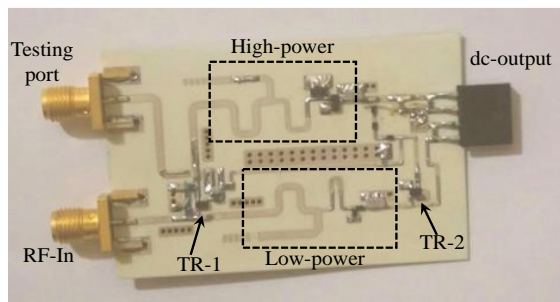
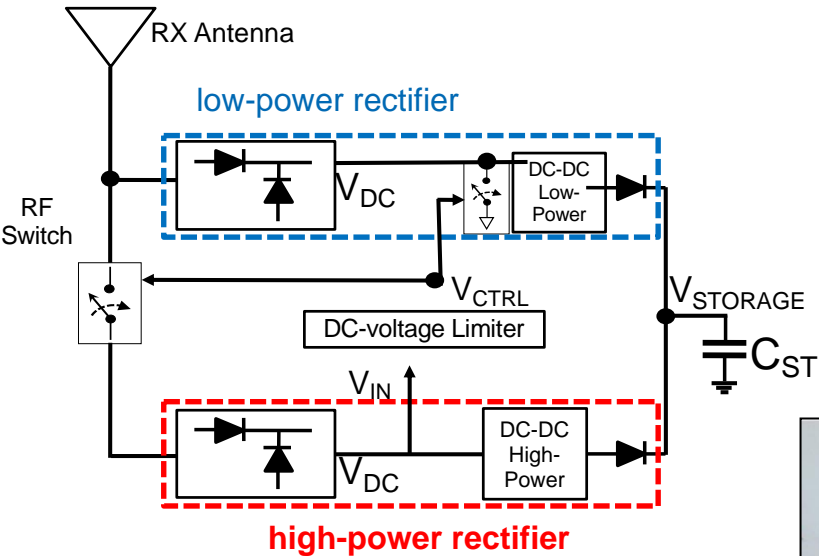


- Radio comms usually consume significant battery energy.
- Wake-up Radios are 'simpler' and energy-efficient always-on receivers used in IoT nodes to detect when a radio communication is started externally.
- When a communication is detected and a given pattern is received, WuRs turn on the main radio
- Custom integrated circuits designed in ARCES
  - Medium-Range applications (1-100 m)
  - OOK modulation, Sub-GHz ISM band carrier frequency, 1-kbps bitrate
  - Power consumption: **54.8 nW**
- **Estimated battery lifetime increase of a typical IoT node up to 5x**

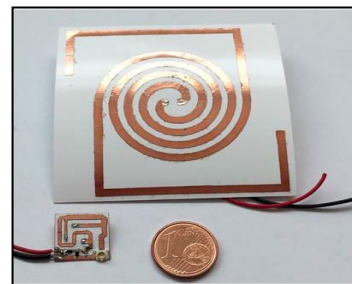


# RF Design and Wireless Power Transfer

Antennas and RF circuits are essential parts of smart systems

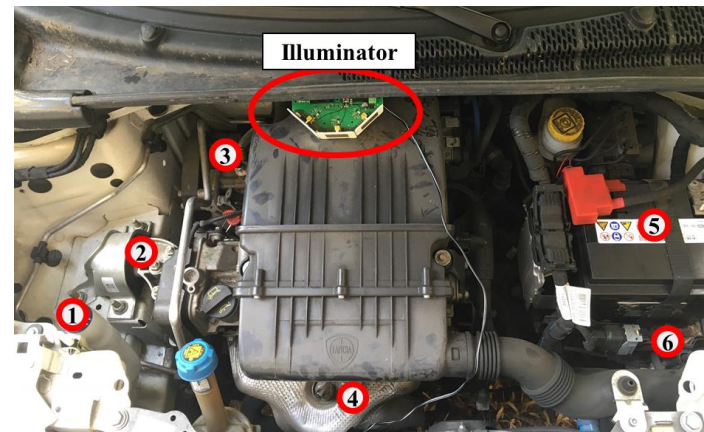
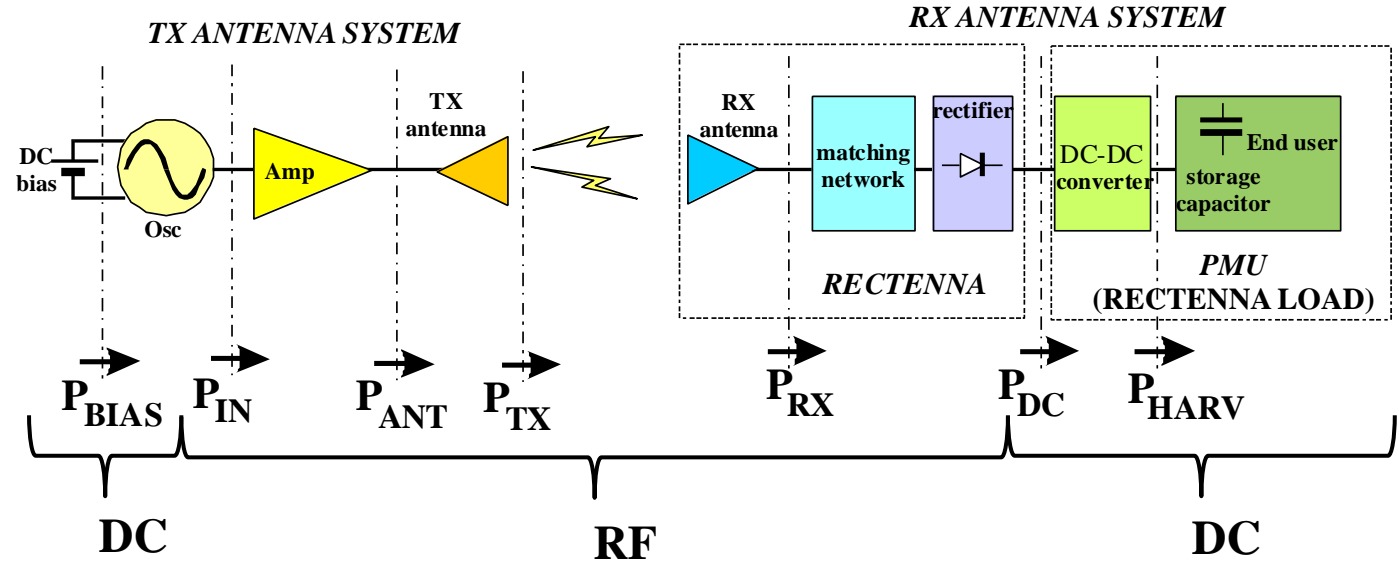


High dynamic range rectifiers

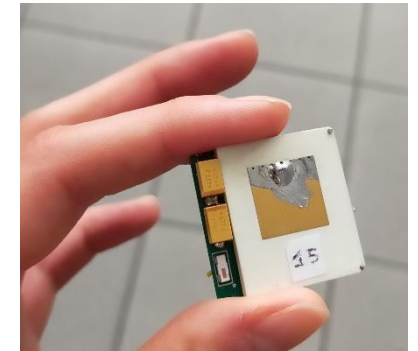


Combination of UHF and UWB antennas on paper

## Far-field Wireless Power Transfer



Battery-less LoRa Nodes Operating in a Car Engine Compartment



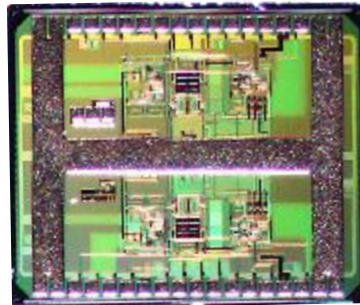
# Sensors – Integrated circuit implementations

**Hall-effect current sensors.** High-bandwidth current sensing is crucial for many energy-related applications such as high-frequency power converters, smart meters and non-invasive load monitoring. Wideband current sensors based on Hall effect allow for the design of “smart” power electronics, where the current sensing is integrated directly in the power chip. 10+ MHz bandwidth achieved.

*0.18  $\mu\text{m}$  BCD technology with copper RDL strip for current sensing.*

*1 MHz front-end with novel octagonal-shape Hall sensor.*

*Cross-coupled Hall element for stress-induced offset reduction*

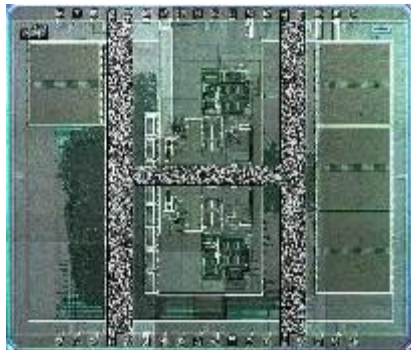


*0.18  $\mu\text{m}$  BCD technology with copper RDL strip for current sensing.*

*1 MHz front-end with novel octagonal-shape Hall sensor.*

*Cross-coupled Hall element for stress-induced offset reduction.*

*Integrated DCSE for data compression and energy-efficient data recording.*



## Prototype full-characterization

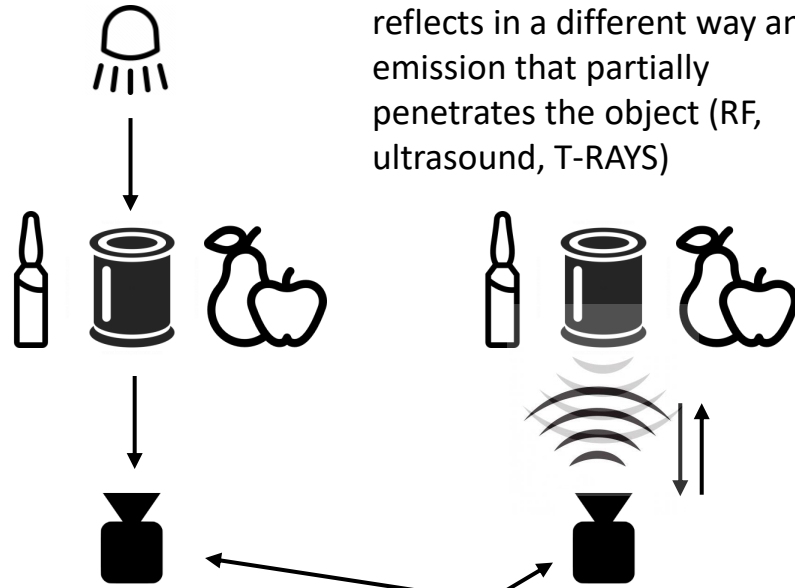
- *Static characteristic:*  
*gain=42.5 mV/A; INL<1%; offset<180  $\mu\text{T}$ ;*
- *Dynamic characteristic:*  
*BW>1 MHz; THD<-40 dB; noise<140  $\mu\text{T}_{\text{rms}}$  (@ 1 MHz)*
- *DCSE performance:*  
*CF up to 128; 50% power reduction; SRER>12 dB*
- *Power path impedance*
- *Temperature effects*
- *Inductive coupling*





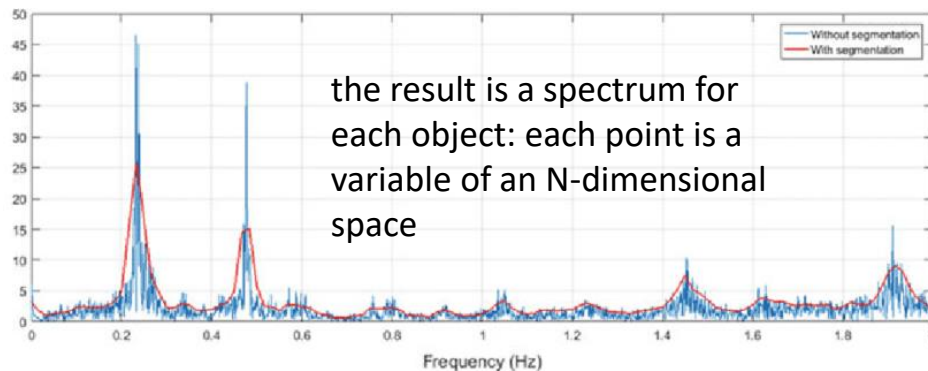
# Sensors – Spectral Analysis Approach

case where the material reflects in a different way an emission that partially penetrates the object (RF, ultrasound, T-RAYS)



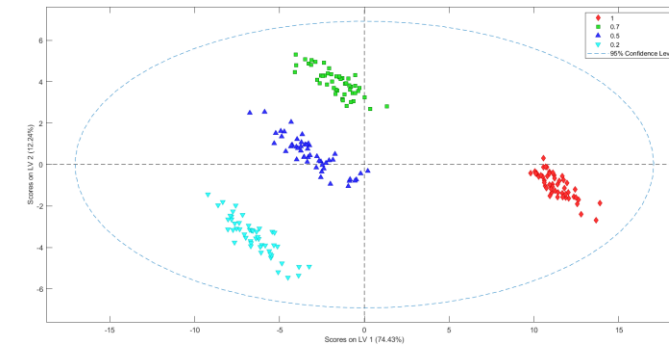
case where the material is transparent to EM (infra-red, RF, etc.)

spectrum receiver (not necessarily a camera)

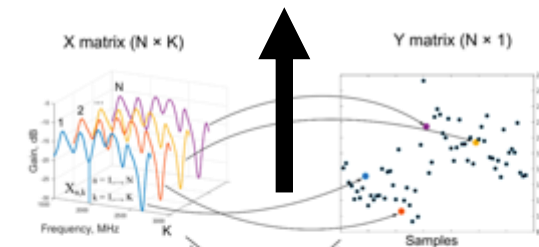


the result is a spectrum for each object: each point is a variable of an N-dimensional space

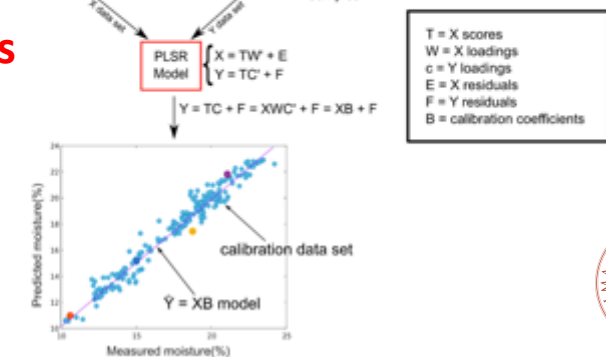
Spectrometry allows us to go beyond what is the analysis of the classical image where we can only identify the position and shape of the objects



Classification on predictive model

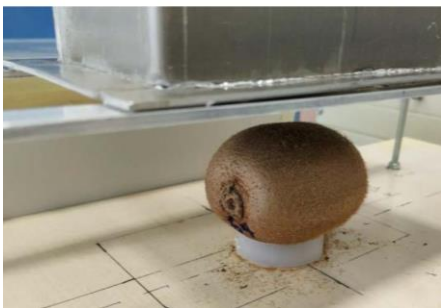
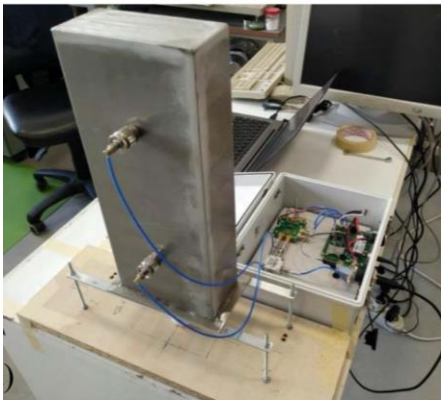
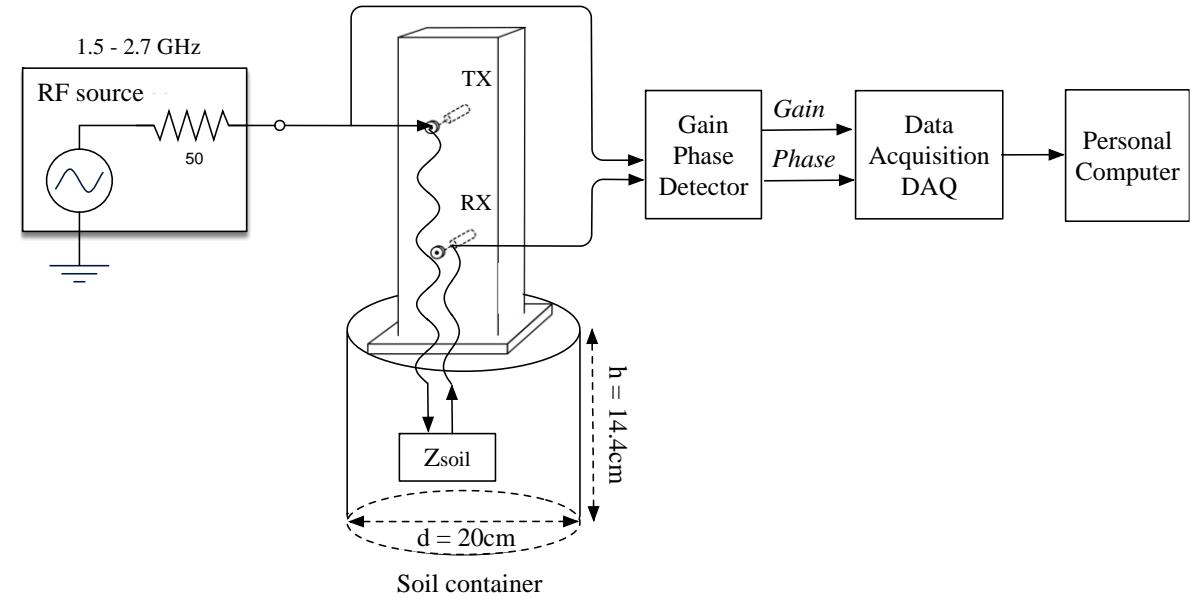


multivariate analysis



# Sensors – Predictive Models

Spectroscopy + multivariate analysis: very flexible and powerful technique



Contactless RF spectra sensor for kiwifruit firmness



Concrete hardening RF sensor



An open-ended RF waveguide measures reflected waves from soil (no calibration is needed!) in a spectrum and analyzes by a predictive model.  $R^2 = 0.989$

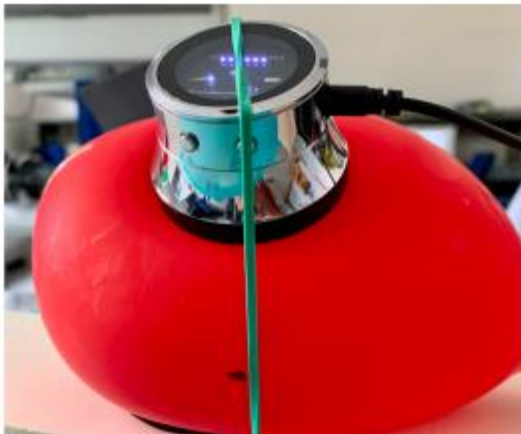


# Sensors

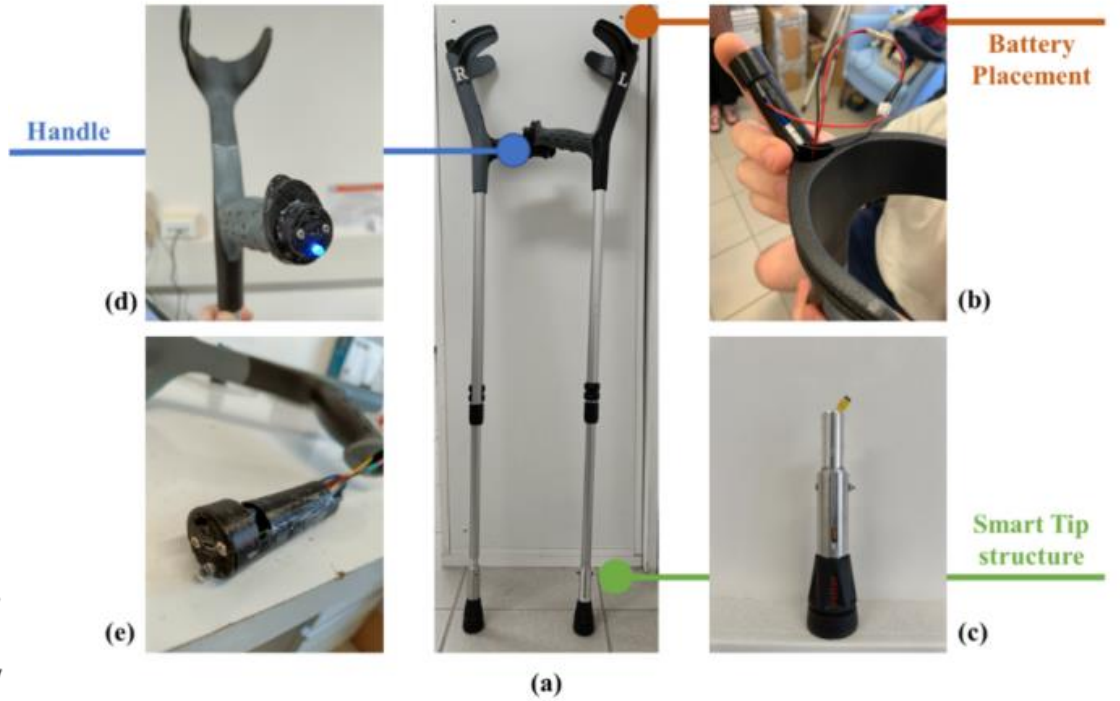
Compact sensors (co)developed at ARCES



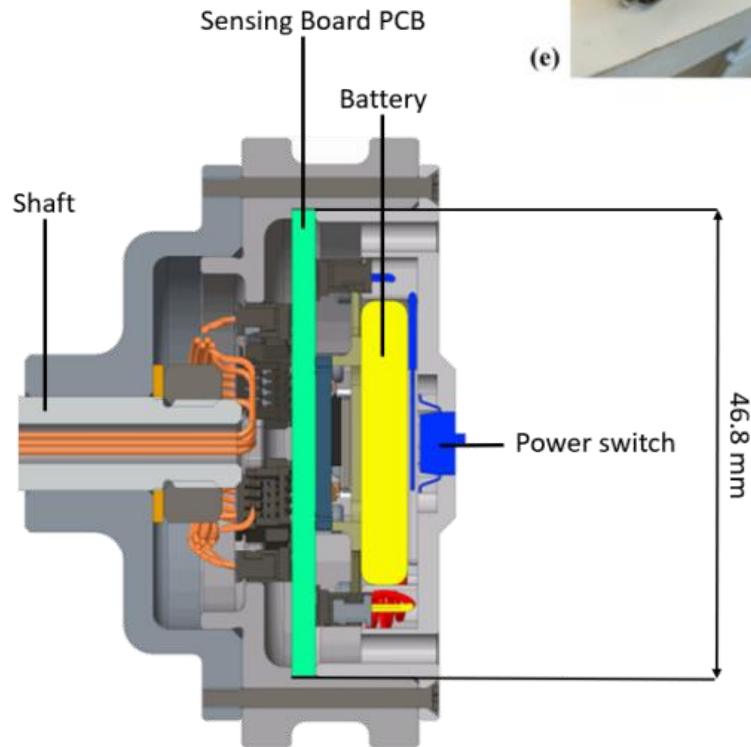
Dentrometer



Smart Auscultimeter



Smart Crutch



eMotor- embedded temperature sensing





# Current/recent competitive funding on circuits and systems



EnABLES: European Infrastructure  
Powering the Internet of Things (H2020)



R3-PowerUP: 300mm Pilot Line for  
Smart Power and Power Discretes  
(H2020, JTI-ECSEL)



Energy ECS: Smart and secure energy  
solutions for future mobility (H2020, JTI-  
ECSEL)



CONNECT: Innovative smart  
components, modules and  
appliances for a truly connected,  
efficient and secure smart grid.  
(H2020, JTI-ECSEL)



PROGRESSUS: Highly efficient and  
trustworthy components and systems  
for the next generation energy supply  
infrastructure (H2020, JTI-ECSEL)



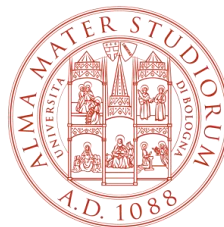
CONVERGENCE: Frictionless  
Energy Efficient Convergent  
Wearables For Healthcare and  
Lifestyle Applications (FLAG-ERA)

# Acknowledgements

Thanks to all ARCES research groups who achieved the presented results, and to professors Eleonora Franchi Scarselli, Antonio Gnudi, Marco Tartagni, Alessandra Costanzo, Diego Masotti, Davide Dardari, Marco Crescentini, Luca De Marchi, L. Ragni, A. Berardinelli for providing materials for this presentation.

Thanks for your attention





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